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## A STUDY ON DIFFERENT PHASES OF NANO TECHNOLOGY

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### **Abstract**

*Exciting new opportunities to investigate cutting-edge nanodevices such as carbon nanotubes and nanosensors have become available as a result of the increased interest in nanotechnologies among governments and corporations all over the globe. At a scale that is determined by the interplay of classical and quantum physics, this technique makes advantage of the distinctive traits that arise from structure based on the interaction between the two. Using traditional techniques of prediction, it is difficult to make a priori predictions for features of this kind. Nanotechnology is one of the predicted opportunities that will follow those that are associated with MOS technologies. On the other hand, nanotechnology has been the subject of a significant amount of hyperbole on the part of both those who support it and those who oppose it. This article begins by presenting a number of cutting-edge nanodevices, and then on to offer a complete review of the most recent nanotechnologies from a range of angles, including materials, physics, and semiconductors. Due to the fact that there has been very little research done on the subject of the toxicity of nanoparticles and nanotubes that have been manufactured, this study also tackles a number of problems that have been occurring in the area of nanotechnology and offers useful advice and projections.*

*Keywords-: Technology, Phases, Nanotechnologies, MOS.*

### **INTRODUCTION**

There are several industries all around the world that are being gradually but inevitably transformed by nanotechnology. Within the span of only ten years, nano-scale markets have become the standard in the industrialised world, which serves as a perfect illustration of how

rapidly technology is reshaping society. have all found applications in a variety of scientific fields that span many disciplines.

The exponential rise of nanoscience is a clear indication that nanoscale manufacturing will soon be included into almost every scientific and technological discipline. The agricultural, cosmetic, medical, healthcare, automotive, oil and gas, chemical, and mechanical industries are the major subject of this review article. Additionally, the study will examine the more recent and advanced applications of nanotechnology in these disciplines. In addition, in order to aid the scientific community in concurrently being aware of the benefits and drawbacks of nanotechnology, a brief review of the latter will be supplied for each industry. This will be done in order basic characteristics of the physical, chemical, and biological sciences are brought together. This activity occurs on a size that is known as the nanoscale. At the nanoscale, we are able to physically reduce the size of objects, chemically govern new connections and chemical features, and physiologically develop activities such as the bonding and distribution of medications at precise locations.

Within a mesoscopic environment, where classical and quantum physics coexist, nanotechnology establishes a bridge between the two schools of thought that are now in existence. In order to manufacture natural nanoassemblies, being used. The incidence of illnesses that previously had no treatment choices is decreasing as a result of the development of nanomedicines and diagnostic kits. The manufacturing and production processes that take place in industrial settings on a broad scale have also been dramatically influenced on account of this technology. In order to generate materials, nanotechnology makes use of the reverse engineering approach that is prevalent in nature. This method is far more effective than reducing large amounts of material. After allowing manufacturing at the micro size (for example, atoms), it lays the door for product creation on a larger scale, which is a significant step forward.

Developed countries in the Americas, Europe, and China are devoting a disproportionate amount of their gross domestic product (GDP) to the subject of nanotechnology in the goal of fulfilling the great potential that this scientific discipline holds. Despite this, developing nations still have a long way to go before they can catch up to the industrialised nations of even the most recent decade. Due to the fact that these countries are currently experiencing economic difficulties, they need some time to figure out how to make use of nanotechnology. Due to this reason, there is a delay. On the other hand, the scientific community of both the developed and developing nations are in agreement that nanotechnology is the logical evolution of technology. Consequently, in the years to come, it will be essential to make investments in nanotechnology and to continue the process of modernising several sectors.

The scientific community is eager to adopt new technologies and goods that are superior to previous ones in terms of price, safety, and environmental friendliness from the perspective of the scientific community. Additionally, they are concerned about the future of technology in terms of finance since the natural resources of the globe are diminishing at a pace that is worrying. Thus, nanotechnology presents an opportunity to find a solution to this problem. In addition to having the potential to pervade every aspect of human life, nanotechnology also has the opportunity to provide a clearer, cleaner, and more cost-effective alternative to the

traditional method of mass bulking and the costly machinery that is now in use. This will largely involve nanomaterial sciences, nanoelectronics, and nanomedicine. It will be ingrained into all aspects of chemistry, as well as the physical and biological realms. Since this is the case, it is quite probable that nanotechnology will become a mandatory subject for students of the future generation. The basic applications of nanotechnology in important industries throughout the world, as well as the implications of these applications for the growth of these businesses, are a central focus of this research.

## LITERATURE REVIEW

Yang, J., Lee, J. Y., & Ying, J. Y. (2011). Because the synthesis of nanoparticles using organic and water-based methods each have their own set of benefits and drawbacks, it may be essential to transfer the nanoparticles that have been synthesised from a polar environment to a non-polar environment (or vice versa) depending on the application that they are meant to be used for. In this critical research, the utilisation of phase transfer for the purpose of depositing noble metals onto semiconductor nanoparticles, as well as the reversible organic and aqueous phase transfer of metallic and semiconductor nanoparticles for the purpose of biological applications.

Rangasamy, M. (2011). Nanoscale biosystems and nanotechnology have been the subject of cutting-edge research, which has resulted in the emergence of an intriguing new discipline at the intersection of physics, molecular engineering, biology, biotechnology, and medicine. This topic encompasses a wide range of issues, including the creation of new pharmaceutical synthesis and targeted administration, the enhancement of information about living and thinking systems, regenerative medicine, neuromorphic engineering, and ecologically sustainable development. Research on nanobiosystems has been elevated to the top of the priority list by a number of countries, and the significance of this topic is only likely to increase as nanotechnology continues to evolve. As a consequence of decreasing the size of drug particles to the sub-micron range, which significantly speeds up the dissolving process, bioavailability is substantially improved. A significant amount of focus from researchers has been directed into the development of drug delivery systems that make use of nanoparticles (NPs) as carriers for both small and large substances. The capability of directing the distribution of medicines to specific regions that are afflicted with illness is among the most essential elements of a medication delivery system. As a result of its use in vivo, the medication has been confined to certain areas, it has been administered at a consistent and controlled rate, and it has been protected from the rest of the systemic circulation. Nanoparticles for drug delivery studies have been manufactured utilising a wide range of polymers in order to achieve the goals of maximising therapeutic effectiveness while simultaneously minimising adverse effects.

Mashaghi, S., Jadidi, T., Koenderink, G., & Mashaghi, A. (2013). The vast array of devices and apparatus that constitute nanotechnology is the result of contributions from a variety of disciplines, including engineers, physicists, materials scientists, chemists, and biologists. These devices have found applications in the realm of biomedicine, namely in the fields of bio-imaging, early illness diagnosis, sensing, and the delivery of medicines in a specifically targeted manner. When used for these purposes, nanodevices often interact with the plasma

membranes of cells. The nanostructures that may be found in nature have also served as a source of inspiration for the with lipids, lipids offer a wide range of valuable instruments for the field of nanotechnology. In this overview, the topic of discussion is the development of nanotechnology using lipids.

Hung, S. W., Wang, A. P., & Chang, C. C. (2012, July). Nanotechnology is now one of the most significant areas of technical attention for the majority of countries throughout the world. The proliferation of nanotechnology has given rise to speculation that a fourth industrial revolution is on the horizon. According to Schummer (2004), the policy of nanotechnology will see exponential growth beyond the year 2000. Therefore, nations and researchers who are interested in capitalising on the potential for growth are largely concentrating their efforts on clarifying the evolutionary structure of nanotechnology and determining the development of significant technical trends. To evaluate the link between patented technologies and to provide a fuller picture of the overarching patterns in technological progress, this study adopts a social network approach, which is in contrast to previous research that has been conducted. To get an understanding of the development and use of nanotechnology, we conducted an analysis of patent networks and the degree of network concentration. The data for this analysis came from 518 patents in the United States, and it was applied to 149 different patent categories.

## NEW FEATURES

In this section, we will discuss the ways in which several scientific disciplines, like as materials science, physics, and information technology, have led to the development of new facets of nanotechnology. There is a possibility that new features in many areas may overlap in specific locations; however, the characteristics and qualities that are shown by these features will differ depending on the location of the features.

### A. Materials

In the fields of nanoscience and nanotechnology, the development of new or better materials is a crucial component. There are also a few products that have been made feasible by nanotechnology and are performing rather well in the market. These products are becoming more popular. When seen at the nanoscale, the behaviour of these materials may be quite different from their behaviour at the bulk scale. Due to the fact that the surface area and reactivity of the particles are significantly increased by the very small size of the particles, as well as the fact that quantum effects start to have an influence that is observable, this is the result.

We will begin with the three-dimensional structure. The categorization of materials is made possible by the classification of chemicals and the general structural dimensions available. In the nanoscale range, the commercial success rate of a number of different materials in one dimension is high.

When carbon nanostructures were initially seen in the middle of the 1980s, they quickly inspired a great degree of excitement and research within the scientific community. Buckminsterfullerene(C60), which is shaped like a football, and its analogues have significant promise as lubricants and drug delivery systems because of the cage structures that they possess. In addition to this, they show a significant amount of potential because

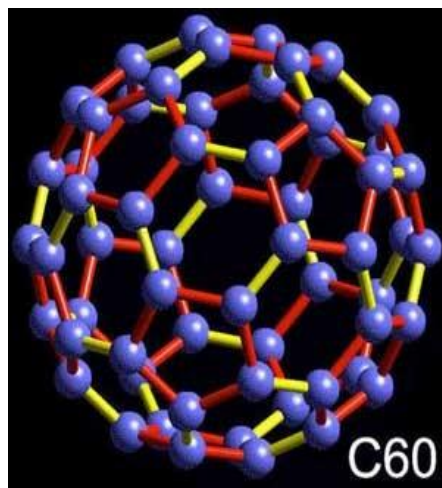


Fig. 1. Carbon C60 A Beautiful Molecule

electronic gadgets. It was not until the early 1990s that researchers discovered the similar structure of graphite sheets that transmit electricity.

In addition to having a closed cage structure with icosahedral symmetry, fullerenes are made up of twenty hexagonal rings and twelve pentagonal rings inside of them. There is never a single carbon atom that is by alone since it is always surrounded by three bonds. When compared to the two bond lengths that may be found in a C60 molecule, the 6:6 ring bonds, which are often referred to as "double bonds," are much shorter. As a result of its pentagonal ring shape, C60 does not possess "super aromatic" qualities. This inhibits its ability to properly distribute electrons across its structure. Consequently, due to the fact that it functions as an electron-deficient alkene, C60 is able to interact conveniently with substances that possess a large number of electrons. There is a possibility that the stability of the molecule might be attributed to the geodesic and electronic bonding properties of the structure. Fullerenes, which are constructed in accordance with the rules for constructing icosahedra, have the potential to exist in an infinite number of forms that are based on pentagonal and hexagonal rings within the theoretical framework. A three-dimensional representation of the fullerenes' structure is shown in Figure 1.

2, Surface Area to Area Ratio: (2) There have been developments in structured materials in a number of nanotechnology subfields as a consequence of both incremental technical improvements and ground-breaking new ways of materials synthesis. When the particle size approaches closer to the range of 10 to 100 nm, the ratio of surface area to volume increases, and properties begin to depend on the size of the particles.

When properties undergo significant transformations. The surface of a smaller particle contains a higher number of atoms than the surface of a larger particle. To add insult to injury, the atomic structure of these particles is crystalline, and one may consider them to be nanocrystals.

As can be seen in Figure 2, nanoparticles have an extremely large surface area. As a function of size, the bulk surface-to-nanoparticle ratios for solid metal particles are shown in Figure 3, which presents the results of the computations. The surface area is responsible for imparting a major change in the form of the surface as well as the surface energy. All of these essential features and the chemical reactivity of nanomaterials are influenced by the many variables that are being discussed. The change in characteristics has led to the development of improved pigments and paints that possess self-cleaning and self-healing properties, as well as increased catalytic capacity and the ability to alter wavelength sensing.

As a consequence of surface energy and surface atomic structure, the Laplacian pressure, which is created by the divergence of a function's gradient in Euclidean space, has an effect on the density and phase transition temperatures of a material.

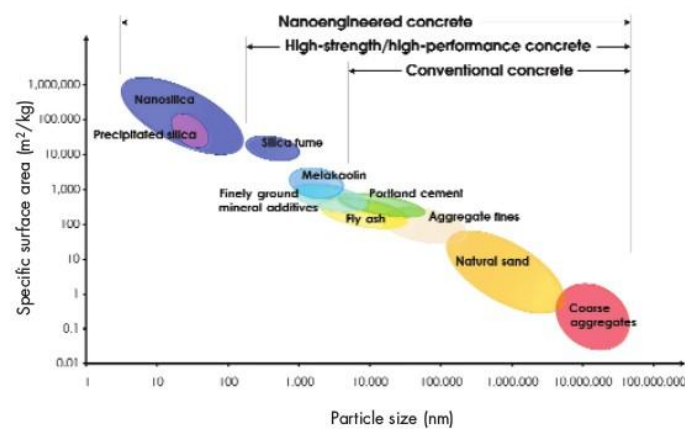


Fig. 2. Concrete materials' particle size and specific surface area scaling.

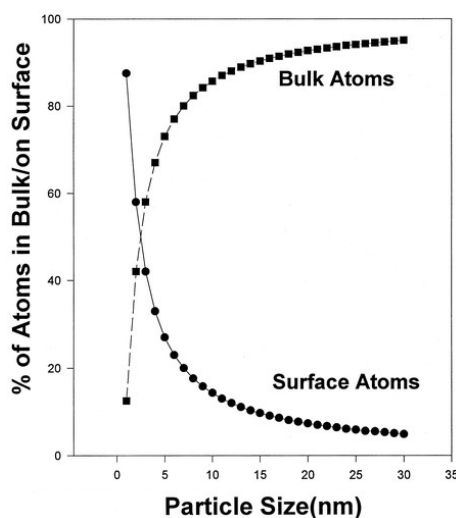


Fig. 3. surface to bulk ratios for solid metal particles against size calculations.

potential of the interface and the attributes that depend on it. Quantum effects, on the other hand, are the spotlight when it comes to particles that are smaller than 10 nanometers.

Many research institutions, such as the University of California, Berkeley and the Massachusetts Institute of Technology, have devised synthetic approaches for the production of semiconductor and metal nanocrystal particles with diameters ranging from 1 to around 50 nanometers. It is possible to manufacture dispersable nanocrystals with narrow size distributions, good size control, and high crystallinity via the use of novel techniques that include the incorporation of molecular precursors into heated organic surfactants. Optical absorption of chemicals is a process that is dependent on the size of the chemical in this spectrum.

Exciting new uses of surfactant-mediated growth take advantage of the crucial role that the surface's atomic structure plays in the process of surfactant absorption. Variations in the surface energy of the atomic planes that end nanodots are what characterise the shapes of nanodot semiconductors. It is possible to change the direction dependence of growth rate by using surfactants that are intended to absorb on certain crystal planes in a preferred manner, or by employing several surfactants simultaneously. As was said before, one way to think of them is as the fundamental components that put together a three-dimensional functional framework.

3) The Impact of Quantum Theory on the Situation: The field of quantum mechanics, which is considered to be a cornerstone of the physical sciences, investigates the occurrence of physical events at nanoscopic scales, where the scale of action is proportional to discrete amounts, which is derived from the Latin word "quanta," as opposed to changing in a continuous way, as is the case with an analogue.

There are a number of phenomena that become increasingly evident when takes place when the size of a solid's particles is substantially decreased, and how this alters the electrical properties of the material. Others include the quantum mechanical effect and the quantum mechanical effect. When moving from the macro level to the micro level, this impact is not taken into consideration. After entering the so-called quantum domain, which is a size range that is often inhabited by things that are 100 nanometers or smaller, it is possible that quantum effects may become visible. There are a "nanoionics" is often used to refer to nanoscale reactions and diffusion, nanostructured materials, and nanodevices that are capable of ion transport at a high rate. Researchers in the field of nanomechanics investigate the mechanical properties of nanosystems. There are issues about the interactions between nanoparticles and biomaterials because of the catalytic activity of nanoparticles.

Quantum confinement phenomena are the primary factors that have an impact on the electrical and optical properties of systems that operate at the nanoscale. A great deal of interest is also being directed into quantum dots, which are nanoparticles made of semiconductors that can be "tuned" to either absorb or emit certain colours of light. One possible use for them is in the field of solar energy or fluorescent biological markers.

It is possible for electrons to enter atomic-like states with discrete energy levels when they are contained inside the confinement potential of a quantum dot. The definition of an artificial atom is consequently a quantum dot that contains electrons that are bonded together. Band offsets and the external voltages that are given to the electrodes are the factors that work together to determine the confinement potential in electrostatic or gated quantum dots. It is important to note that the confinement potential is significantly influenced by both the applied voltages and the nanostructure parameters, which include the geometry of the nanodevice and the doping thereof. In addition to this, the confinement potential is the primary factor that determines the electrical properties of the particle. For the purpose of constructing a nanodevice that has the required electrical properties and theoretically describing the confined electron states, it is very vital to have a realistic profile of this potential.

In addition, quantum dots are shown potential in the field of nano-optoelectronics and are now undergoing development for use as labels in medical imaging.

## B. Physicals

Nanoparticles may have chemical and physical properties that are quite different from those of larger materials. These differences may be very significant. Nanoparticles' properties are influenced by a variety of factors, including their size, shape, form, surface features, and interior structure. They are capable of undergoing transformations when they are in the presence of certain chemicals. There is a possibility that nanoparticles have a surface chemistry and chemical composition that are exceedingly intricate. Nanoparticles have the ability to either remain free or cluster together, depending on whether they are attracted to or repelled by the forces of contact.

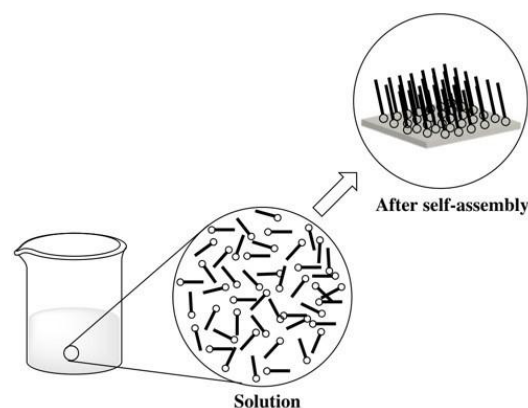


Fig. 4. Processes via which nanoparticles self-assemble [42].

First, there is the phenomenon known as self-assembly, which occurs when individual components of a system interact with one another in order to form a larger and more functional whole. When people come into direct touch with one another or when environmental variables come into play, it is possible that a spontaneous organisation may emerge as a consequence. The relevance of materials research on the nanoscale scale is rapidly increasing as a direct consequence of the fast development of related technologies. In order to develop very small electrical devices that are capable of storing a significant amount



of information, it is necessary to have the ability to assemble nanoparticles into a spatial arrangement that is well defined. By changing the spatial arrangements of these self-assembling nanoparticles in order to produce structures that are increasingly more complicated, it is possible to generate a huge diversity of materials that have a variety of uses. This figure illustrates the processes that are responsible for the self-assembly of nanoparticles.

As the field of nanotechnology continues to expand, there is a rising possibility of bottom-up synthesis of nanoscale materials. This might result in structures that self-assemble in a way that is comparable to the biological membrane-like self-assembly of phospholipid bilayers. Despite the fact that a number of well-known commentators have put out the concept of artificial life systems emerging spontaneously via self-assembly and other similar processes, the current level of knowledge makes it very improbable that this scenario would ever have occurred. The current state of scientific knowledge makes it very challenging to accomplish the combination of self-replication and self-perpetuation in nanosystems that have been adapted to specific needs.

It should be possible to design nanoscale molecular devices with switching capabilities in a logical manner and to build them correctly by the controlled self-assembly of molecule compounds and supramolecular entities, respectively.

The creation and study of nanostructures are essential to the field of nanotechnology. There are two ways that are completely different from one another that have been devised for the controlled manufacturing of nanostructures. Bottom-up growth and self-assembly are two processes that begin with the tiniest, most fundamental building components, which are atoms and molecules. During the process of working from the top down, powerful procedures like as mistake with either strategy. Top-down assembly methods are now the most effective choice for applications that need integration and connection, such as electrical circuits. Bottom-up assembly is a particularly efficient process that may be used for the formation of structures that must be comparable on an atomic level, such as the supramolecular functional entities that can be found in living organisms. It is a frequent practice in many fields of nanoscale research to employ self-organization in order to build functional nanometer-sized objects. Some examples of this technique include the usage of semiconductor quantum dots for lasers, nanoparticles, and vesicles made from lipids. The complicated self-organizing processes and structures that may be found in nature continue to far surpass those that have been developed by people even in this day and age.

It was said previously that there is no evidence to imply that self-assembly processes, which play an important part in the development of nanoscale structures, may result in unregulated self-perpetuation. This is yet another point that has been brought up.

Following that, magnetism: Magnetic nanoparticles are one kind of nanoparticle that can be controlled by applying gradients of magnetic fields to the surrounding environment. Components of such particles often include magnetic elements and their derivatives, such as iron, nickel, and cobalt, amongst others. In contrast to microbeads, which have a diameter of 0.5500 micrometres, nanoparticles have a diameter that is less than one micrometre, typically

5500 nanometers. Magnetic nanoparticle clusters, and have the potential to display superparamagnetism. In the next section, we will talk about quantum tunnelling of magnetic nanoparticles.

As the size of magnetic nanoparticles shrinks below specific limitations, phenomena. In order to better understand these systems and the peculiar properties they possess, condensed matter physicists are particularly interested in researching them. In many cases, the underlying physics of quantum phase transitions, such as the ones mentioned above, is not well understood. These transitions are very complicated.

The surface spin-glass layer of magnetic nanoparticles is always present when the particles are at room temperature. Due to the frustrated and disordered inner spins that are created by the stronger surface anisotropic field, which is inferred by volume ratio.

The fact This finding is made possible by the fact that these systems have a constant value at low temperatures. Single-domain magnetic nanoparticles that are subjected to high temperatures exhibit superparamagnetic behaviour and the ability to orient spin orientations by virtue of their thermal freedom. When the temperature drops, the superparamagnetic condition is blocked, which results in an increase in the number of exchange connections between particles.

dielectric, to finish off An example of an electrical insulator is the dielectric, which may be polarised by an external electric field depending on the circumstances. Dielectric polarisation takes place when an electric field is given to a material that is dielectric. This means that electric charges do not flow through the material in the same way that they would in a conductor, but rather they endure a little displacement from their typical equilibrium places. Dielectric properties are of the highest significance in the design of materials that are intended for inclusion in nanodevices. This is because the behaviour of these materials is becoming more complicated. The characterization of nonlinear features, such as ferromagnetic, piezoelectric, and ferroelectric responses, is more important than it has ever been before.

The dielectric constant of a material is the response qualities of a material are intertwined with the dielectric constant. The microwave frequency range dielectric constants of metallic nanoparticles have been the subject of a very limited number of papers. When dealing with metallic particles that absorb a strong microwave field, the traditional approach for finding guide during the measurement process.

In comparison to their bulk counterparts, alterations. In order to take advantage of the changing dielectric qualities, a wide range of electronic memory, capacitors, and optical filters were used. Materials having a dielectric constant that is very high have been discovered via previous study. The low loss factors and high dielectric permittivity throughout a wide frequency range are always enticing characteristics of the material.

The dielectric constant of a material is what determines how ions and electrons react when they are subjected to a dipole displacement in a field that is applied from the outside of the material. Two types of particles, ions and electrons, behave in distinctive ways when they are

subjected to electromagnetic (EM) fields of varied frequencies. Surface scattering is a phenomenon that restricts the mean free path when the size of metal films or particles is reduced significantly. Metallic nanoparticles have a behaviour that is non-conducting below a certain size and temperature threshold, and their conductivity decreases as the particle size decreases.

As the size of metallic nanoparticles diminishes, the real component of their dielectric constants likewise falls. This indicates that the particles are getting less conductive as their size reduces. Due to the fact that microwave absorption is dependant on both shape and size, locating the component that is being imagined is very difficult. Even for nanoparticles made of silver and iron, the dielectric constants that have been measured are rather close to one another. This is shown by the dark appearance of a great number of other metallic nanoparticles.

### C. Semiconductors

Semiconductors are materials that have electrical conductivities that are midway between those of insulators (like glass) and conductors (like copper). Examples of semiconductors are glass and silicon. Semiconductors are essential devices for modern electronics. Both elemental and compound materials are considered to be the two primary types of semiconducting materials.

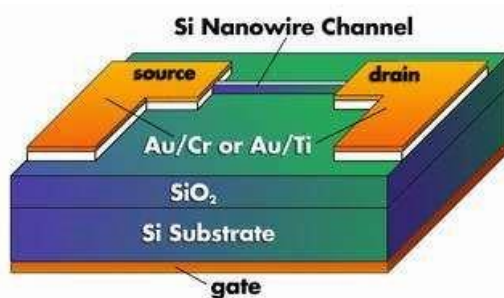


Fig. 5. By sandwiching single molecules or nanowires between the source and drain electrodes that are fixed to a silicon/silicon dioxide substrate, a nanoscaled transistor may be created.

It is essential to discover realistic methods of touching individual molecules in order to facilitate the transition from devices that employ collections of molecules to devices that use just one molecule. The challenging challenge of reducing the size of connecting electrodes to the nanoscale is required in order to achieve the stimulating objective at hand. A proposed approach to the production of unimolecular devices includes the creation of very minute holes in metallic structures, which are about the size of a nanometer, and then the subsequent insertion of molecules or nanomaterials into those holes. Through the use of this methodology, it is possible to manufacture nanoscale three-terminal devices that are functionally equivalent to conventional transistors. Through the insertion of nanowires, it is possible to create a transistor on a nanoscale, as seen in Figure 5.

The examples of tubes, wires, and quantum dots that are shown here are just a small sampling of the vast array of materials that may be used in the construction of nanostructures. A summary of what is now possible in terms of diversity is shown in Table 1.

Table 1: Nanostructured Materials

Nano tubes	Carbon, $V_xO_y$ , $SnO_2$ , InAs, GaAs, GaN, $Co_3O_4$ , BN, $WS_2$ , $ZrO_2$ , $MoS_2$ , $H_2Ti_3O_7$ , polypyrrole, peptides, metallo porphyrin, $SiO_2$ , Cu
Nano wires	Si, In, InP, InAs, MgO, MoSe, GaN, $Ga_2O_3$ , ZnO, $SnO_2$ , $TiO_2$ , Pt, Au, Ag, Ni, Cu, Bi, Co, Pb, $LiMnO_2$ , CdTe, $LiNiO_2$ , CdS, B, PbSe, FeCo, FeNi, CoPt, BN, ZnS, ZnSe, CdSe, SiGe, $ErSi_2$ , $DySi_2$ , polyaniline
Nano dots	GaAs, InP, Si, InAs, CdS, CdSe, $TiO_2$ , ZnS, $Fe_2O_3$ , $MnO_4$ , $Cr_2O$

1) The structures that resemble tubes and are seen on the nanoscale are referred to as tubes. Nanotubes made of semiconductor material are a logical option for nanodevices that have three terminals. The nanotube functions as a bridge between the source and drain of field-effect transistors (FETs), which are two electrodes made of metal. Within the silicon wafer occurs the formation of a rear gate. Approximately 105 is the current switching ratio that characterises the behaviour of these devices as unipolar p-type field effect transistors (FETs). Nevertheless, the low conductance of around  $10^{-9}$  A/V was a consequence of the high contact resistance of the first devices, which exceeded  $1\text{ M } \Omega$  throughout the experiment. Further processing upgrades result in a reduction improvements. These were also known as perovskite nanotubes. Two techniques that may be used in the production of n-type nanotubes include doping and vacuum annealing [64].

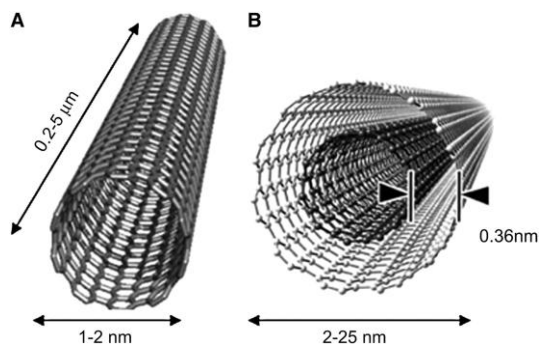


Fig. 6. Conceptual illustration of delivery methods for single-walled carbon nanotubes (A) and multiwalled carbon nanotubes (B) illustrating the usual length, breadth, and spacing between graphene layers in MWCNTs.

There have been several groups that have shown complex devices by using tubes or tube/metal connections. As can be seen in Figure 6, there are two distinct forms of carbon nanotubes: one with a single wall and another with multiple walls.

In a short amount of time, it was revealed that nanotubes have high modulus and strength, that their electrical properties are sensitive to surface adsorption, and that they have an interesting thermal conductivity. It is possible that the combination of these features might be beneficial to a broad range of goods, including as chemical sensors, drug delivery devices, temperature control systems, field emission displays, reinforced polymer composites, and SPM tips. As a direct consequence of this, there has been a significant increase in this industry's level of activity. Using the technologies that are now available for synthesis, the most significant barrier that stands in the way of the broad use of nanotubes is the difficulty to produce tubes with certain lengths or characteristics. Plans for selection and/or separation are the subject of a significant amount of research efforts all around the world.

Despite the fact that carbon was the first substance used to create nanotubes, this does not in any way indicate a fact that restricts their development. As a result of the enormous interest in nanotubes that are formed from more sophisticated materials, a great number of additional compounds with similar shape have been synthesised. Rapid expansion may be seen in this location.

The extraordinarily light atom carbon has the potential to generate chemical linkages that are either one-, two-, or three-strand string connections. Because graphene planes are arranged in a planar triple configuration, they have the potential to take on a tubular form when produced in certain circumstances. When evaluating either multiwall nanotubes (MWNT) or single-wall carbon nanotubes (SWNT), the features of carbon nanotubes may differ significantly from one another. In the following paragraphs, we will talk about a few of the properties of carbon nanotubes.

#### 1) Variability of carbon nanotube properties.

In general, the properties of MWNTs are rather comparable to those of regular polyaromatic solids. The degree of anisotropy is determined by the quality of the nanotexture as well as the kind of MWNTs that are being assessed in terms of their textural characteristics. The

properties of the material, on the other hand, may vary substantially depending on whether it is a single SWNT or a SWNT rope. In light of the fact that their one-of-a-kind structure often results in distinctive qualities in comparison to those of typical polyaromatic solids, the following discussion will concentrate on the properties of SWNTs.

2) General properties.

Depending on the kind of carbon nanotube, the size of the carbon nanotubes may range anywhere from a few hundred micrometres to several nanometers. When utilising electron beam lithography, the diameter of single-walled carbon nanotubes (SWNTs) is less than the thinnest line that can be created. Although the length of single-walled carbon nanotubes (SWNTs) may be of a macroscopic size, the diameter of these nanotubes has a molecular dimension. A significant influence on the features of molecules is exerted by the orientation of the atoms that are included inside the molecule. Therefore, the different structural properties of SWNTs are related with the physical and chemical behaviours of the materials.

3) SWNT adsorption properties.

According to what was said before, the very huge surface area results in a number of fascinating properties. According to theoretical calculations, it is anticipated that the adsorption of molecules taking place on the surface or inside of a bundle of nanotubes would be larger than that which takes place on a single tube.

- a) Accessible SWNT Surface.
  - b) Adsorption Sites and Binding Energy of the Adsorbates
- 4) Transport properties.

SWNTs have a narrow diameter, which has a significant impact on their electronic excitation. This is due to the fact that SWNTs are quite small in relation to the normal length scale of low energy electronic excitation. Carbon nanotubes are transformed into ideal quantum wires when they are combined with the one-of-a-kind electrical band structure form seen in graphene.

It is the peculiar three-folded bonding of the curved graphene sheet that gives carbon nanotubes their distinctive tubular nano-morphology. This bonding of two-dimensional materials. As a result, carbon nanotubes, also known as super-nanotubes or c-MWNTs, exhibit a high degree of resistance to deformations.

6) Reactivity.

In terms of their chemical reactivity, carbon nanotubes, graphite, and fullerenes all have certain commonalities with one another. As is the case with other very small things, carbon nanotubes possess a large surface area that enables them to engage in interaction with their environment. The chemical composition of nanotubes, on the other hand, is distinct from that of conventional polyaromatic carbon materials. This is because nanotubes have a peculiar shape, a very small diameter, and structural properties.

When compared to CMOS circuits, nanotubes are much more suitable for usage in nanosemiconductors circuits. This is due to the reasons that were discussed above.

In the realm of nanotechnology, nanotubes that are longer than 1  $\mu\text{m}$  are often referred to as nanowires or nanofibers. When it comes to nanotechnology and nanoscience, nanowires are the materials that provide the most potential for advancement. They have the potential to be turned into semiconductors and metallic wires when they are in the hands of a chemist or physicist. Nanowires are distinguished from other low-dimensional systems in terms of their ability to conduct electricity due to the fact that they possess two quantum confined routes and one unconfined path. Because of this, new work opportunities are available for them in domains that need electrical conduction rather than tunnelling transit. Since nanowires contain a unique density of electronic states, it is predicted that they would have optical, electrical, and magnetic properties that are quite different from those of bulk three-dimensional crystalline materials. This is owing to the fact that nanowires have much smaller diameters.

When compared to their counterparts made of bulk materials, nanowires exhibit a number of notable differences. These include larger surface areas, a bandgap that is dependent on diameter, energies of their van Hove singularities. As a result of the fact that their diameters are sufficiently large (more than one nanometer in the quantum confined direction), nanowires may often be predicted theoretically based on the crystal structures of their parent materials.

As a result of their enhanced surface-to-volume ratio, nanowires may possess characteristics that are very sensitive to the configuration of the surface and the geometrical design of the structure. Even though nanowires differences can be caused by the synthesis processes and circumstances that are used in their production. In the next paragraphs, we will discuss some novel properties of nanowires.

#### 1) Transport Properties

Research into the electrical transport properties of nanowires is necessary for a number of reasons, including the characterization of nanowires, the development of electronic devices, and the comprehension of peculiar transport phenomena that are induced by one-dimensional quantum effects. When it comes to materials that have conditions, the material composition, and the wire diameter. There are two primary forms of electronic transport that are used in low-dimensional systems. These include ballistic transport and diffusive transport. In spite of the fact that electrons move through a nanowire in a ballistic manner, they do so in a diffusive regime. This is because carrier scattering inside the wires is dominated by conduction. This is because of phonons, boundary scattering, lattice and other structural faults, and impurity atoms.

1. The act of carrying out Conductance quantization is an intriguing phenomenon that may be seen in metallic nanowires when their diameter approaches that of the electron Fermi wavelength, which is generally around half a nanometer for the majority of metals. For the

majority of conductance quantization experiments up to this point, the usual method has consisted of two metal electrodes that have been linked and separated.

It is dependent on the diameter. The Characteristics of Semiconductor Nanowire System:

The electrical transport behaviour of nanowires may be classified using three different length scales: the diameter of the wire, the de Broglie wavelength of the electrons, and the carrier mean free path all of which are considered to be length scales. Nanowires exhibit a wide range of transport properties, as well as certain diameter-dependent features, for a variety of relationships among the three length scales. In both the conventional finite size regime and the quantum size regime, the diameter of nanowires has a significant impact on the transport properties of the nanowires.

c). Thermoelectric Properties:

It is predicted that nanowires will have potential for usage in thermoelectric applications due to their distinctive band structure in contrast to bulk materials and the projected reduction in heat conductivity that will be associated with increased boundary scattering. Because of the high density of states at the borders of 1D subbands, it is hypothesised that nanowires will have Seebeck coefficients that are superior to those of bulk materials.

d). There is a possibility that small homogeneous nanowires have a thermal conductivity that is more than an order of magnitude lower than that of bulk material. This is mostly because of the significant impact that border scattering creates. It is possible that phonon confinement effects will also play a key role in the future at considerably smaller nanowire diameters.

2) Optical Properties

As a result of their sensitivity to quantum effects and the fact that optical measurements do not need any sample preparation, optical methods provide a straightforward and sensitive instrument for evaluating the electrical structure of nanowires.

Interactions between surface disorder, crystalline boundaries, and the cross-sectional area of the nanowire all contribute to the spatial limitation of the phonons that are contained inside the nanowire. The phenomenon known as phonon confinement, which is brought about by the effects of restricted size, often brings to a change in frequency as well as an expansion of the lineshape. Consequently, there is a degree of uncertainty in the phonon wave vector. Since zone centre phonons are known to correspond to phonon dispersion curve maxima, the frequency is moved down and the Raman line becomes asymmetrically greater, with a low-frequency tail. This occurs as a result of the inclusion of contributions from a broader range of phonon wave vectors.

3) The study of quantum dots (QDs) is the result of a longer heritage of research into semiconductor subjects such as quantum wells, heterostructures, low dimensional electron vapours, and other related topics. Quantum dots made of semiconductors that have optical emission frequencies that can be adjusted by quantum size confinement represent the



pinnacle and largest test of fundamental physics in the semiconductor industry. The implementation of a of stress.

In principle, quantum dots may take on a variety of shapes; nevertheless, the first products to make use of quantum dots are semiconductor grains that are very small, measuring just a few nanometers across. The procedure of coating these grains with a layer of zinc oxide and an organic surfactant film prevents them from hydrolyzing and aggregating; this method is well-known in the chemical industry for its use in the production of paints and washing powders. Inks, as well as the displays of computers and mobile phones, are now being tested with the first fluorescent semiconductor quantum dots. These quantum dots, when exposed to ultraviolet light, produce coloured light which may be used for many purposes. In the first place, these materials are able to keep their colour even after being exposed to light. Secondly, they can be mass-produced in a wide range of sizes and colours by using a single manufacturing technique, which is a significant advantage. They are used in biology, which exemplifies the difficulties associated with the introduction of new technology.

Every semiconductor device always has a component that is essential to its proper functioning, and this component is always present. One of the primary reasons why these systems are of great interest for the purpose of researching their characteristics is due to the fact that impurities have the ability to change the energy levels of the materials, which in turn has an effect on their electrical and optical properties. Consequently, this indicates that these technologies may have applications in electro-optical devices. Due to the tight confinement of the impurity states, the electrical structure of quantum dots has the tendency to collapse into a sequence different phenomenon.

Researching bound impurity states in these structures has recently been seen as a subject of vital relevance, according to recent developments. A number of characteristics of nanodevice quantum dots are determined by the manner and control of dopant inclusion as well as the positioning of impurities; these aspects have been the topic of a significant amount of study from many researchers. It is vital to have an understanding of the impacts of impurity on structure, electron density, information entropy, and other phenomena in order to take into consideration device-level applications that are based on dot atoms.

Not only are quantum dots currently a reality in a broad variety of sizes and shapes, but they also causes the parameters that are monitored to undergo significant changes. One of the benefits of improved production techniques is improved control over the size of the dots. In recent years, there has been a substantial amount of interest in semiconductor quantum dots that possess the ability to be altered in size. This attention has been particularly focused on the optical communications range of 1.3~1.55  $\mu\text{m}$ . The location of the impurity centre, in conjunction with the application of confining forces, has the potential to provide a geometry in which the dot size would exhibit a significant degree of sensitivity when it comes to altering the energy levels. Quantum dot structures that include a single impurity (electron-type) are one example of a quantum dot structure that might potentially be attainable via experimental means.

When reduced to these miniscule sizes, many materials begin to behave differently, and new properties emerge. This is one of the reasons why researchers and scientists are fascinated by the nanoscale. There are times when the explosiveness, melting point, or unique features of a material are brought to light. Alterations to the dimensions of size and scale, in addition to the physical rules that govern the behaviour of materials at the nanoscale, are primarily responsible for these peculiar properties. Numerous new characteristics are emerging as a result of the reduction of materials from their macroscale to their nanoscale measurements. As a consequence of this change in the properties of the material, the development of new and better nanomaterials is now underway. Nanoscale materials, such as nanofibers and nanoparticles, are poised to be used in a wide variety of cutting-edge technological applications.

## CONCLUSION

Nanotechnologies have the potential to have an impact on a wide variety of industries and markets, with the result that they provide a wide range of exciting new opportunities and continue to generate a significant amount of attention. For this reason, the development of this technology is proceeding at a rapid speed, and it will continue to do so in the years to come. There is a possibility that nanotechnology could soon display unique features, which will make it easier to create innovative nanodevices. While this is going on, it is of the utmost need to choose a method that is both secure and economical in order to deal with the uncertainties and challenges that nanotechnologies may bring about.

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